# Data Sheet Tissue Paper DIGITAL
# Sheets 100 x 70 cm – endless cut

**JUNG**
BEAUTIFUL PACKAGING

The print quality of your tissue paper or gift wrap can only be as good as the data you provide. To ensure error-free and optimal processing of your artwork, we have compiled useful tips for preparing your print files.

## DATA SUBMISSION

Please send us your print files via e-mail or via online services such as WeTransfer or Dropbox.

Your tissue paper is printed using a roll-to-roll process on an HP Indigo 200K. **The paper width is 75 cm.** 2.5 cm wide control strips are printed along the left and right edges; these are trimmed on both sides after printing, resulting in a **final width of 70 cm for the printed roll.**

The 70 cm wide printed roll is then cut into sheets on a cross cutter in a second step.

**Important: The sheet cutting is done as a continuous cut. This means that the cut length is independent of the printed image.** It is not cut „on the design," but rather the roll is always divided into equal sections – in your case, consistently every 100 cm. As a result, it is possible that a design may appear partially cut off on the sheet, or that the start of the design may shift from sheet to sheet. This behavior is inherent to the continuous cut process and is illustrated in the **attached graphic.**

Alternatively, a register-aligned sheet cutting is also possible, in which the cut is made according to the design. For this, however, the print data must be prepared differently; a **separate information/data sheet** with the corresponding data template is available.

Please also note that, for technical reasons, the register-aligned sheet cutting is more expensive, and the price may be adjusted accordingly. Please contact your sales representative for more information.

**Therefore, when preparing your data, please note the maximum print repeat of the digital printing press: 112 cm.**

Due to technical limitations, the printed image always repeats every 112 cm. Your design must fit completely within this 112 cm repeat and repeat seamlessly to prevent visible gaps in the continuous print.

Within the **112 cm repeat,** your design can be repeated once or multiple times (e.g., 1x, 2x, 3x, 4x, etc.). The prerequisite is that the individual **repeat is exactly 112 cm** or an exact fraction thereof (e.g., 56 cm, 37.33 cm, 28 cm, etc.) so that the repetition fits perfectly across the 112 cm range.

## In summary:

**Sheet cutting length:** fixed 100 cm, independent of the printed image (continuous cutting)

**Machine print repeat:** 112 cm, after which the printed image repeats

**Design data:** must fit seamlessly within 112 cm (possibly with multiple repetitions within the repeat)

# Information about the required print files:

### File Format
- **PDF**
- **CMYK with colour profile**
  - ISO coated (Fogra 39)
  - or ISO uncoated V2 (Fogra 29)
  - or PSO coated V3 (Fogra 51)
  - or PSO uncoated V3 (Fogra 52)

- **Colour specifications for motifs**
  - Pantone (e.g., 531 C for coated, 531 U for uncoated)
  - CMYK (e.g., 3-13-0-9)

- Image resolution = 300 DPI at 100% original size
- Fonts always as vector/outlines
- Logos preferably as vector/outlines

We are happy to advise you if you need support preparing your data. If you are unable to create usable print files yourself, we will gladly do this for you and charge for the time required.

1120 mm

1000 mm

700 mm

750 mm